	The Results of Experimental Studies on the Determination of the Optimal Values of the Parameters of Levels Mounted on Vegetable Seeding Machine			
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It is presented in the horizontal furrow, we seed vegetable cropsed direction of movement geometrical dimension determination of the	he article that, the parameters of the levers to be installed in the which form a lump of comb maker, and which line the seeds of small to the top, that is, the height of their installation in comb maker, the ent and the angle of installation in relation to the steep, as well as the ons of the the results of the multi-factor experimental studies on the optimal values that the case provides.			
Keywords:	Vegetable seeding machine, comb maker, alignment installed on the power, height of alignment installations on the pusher, angle of installation relative to the direction of movement, angle of			

Introduction

The Scientific-Research Institute of Agricultural Mechanization has developed a design of a seeder for sowing seeds of vegetable crops in one pass of the unit, sowing the seeds in a row on top of them expressions are derived [1,2,3].

This article presents the results of experimental researches to determine the optimal values of the parameters of the levelers installed on the seed drills, which provide the required level of work quality with low energy

consumption.

installation relative to the upright, speed of movement, furrow

Methods

height, width of furrow, tensile resistance.

Multi-factor experiments were conducted under the Hartley-3 plan [5.6,7] to determine the height of the alignment of the alignments, their angles of movement and installation of the cylinder over the cylinder, and the width and width of the top part of the cylinder, which is equipped with cylinders.

The height and width of the ridges formed by the ridges equipped with flatteners were determined by means of a special rail divided into scales at a length of 2 m and every 50 mm after they passed. In this case, the rail was installed horizontally on the piles in a transverse direction, using a ruler with a length of 500 mm at a distance of every 50 mm to determine the vertical distance from its lower edge to the surface of the piles. Measurements were performed at 10 repetitions with an accuracy of \pm 5 mm [4].

The traction resistance of a leveler equipped with levelers was determined by attaching strain gauges to its column.

Table 1 lists the factors, their definitions, change intervals, and levels.

The experimental data were processed according to the PLANEXP program developed

in the experimental department of SRIAM. The Cochrane criterion was used to assess the homogeneity of the variance, the Student's criterion was used to assess the value of the regression coefficients, and the Fisher criterion was used to assess the adequacy of the regression models [8,9,10].

Results and discussion

The results of the experiment were processed according to the specified program and the following regression equations were obtained, which adequately represent the evaluation criteria:

- on the pile height (mm) formed by the pushers equipped with levelers:

$$Y_{1} = 115,457 + 15,567X_{1} - 7,333X_{2} - 3,500X_{3} - 4,500X_{4} - 5,478X_{1}^{2} - 1,375X_{1}X_{2} - 0,958X_{1}X_{3} - 1,708X_{1}X_{4} + 1,856X_{2}^{2} + 2,208X_{2}X_{4} - 1,978X_{3}^{2} + 2,125X_{3}X_{4} + 2,522X_{4}^{2}$$
(1)

- on the width of the top of the ridge (mm) formed by the ridges equipped with straighteners: $Y_2 = 333,357 - 34,567X_1 + 6,500X_2 + 39,833X_3 + 15,000X_4 +$

$$+26,875X_{1}^{2}-6,792X_{1}X_{2}-6,792X_{1}X_{3}+6,792X_{1}X_{4}-8,458X_{2}^{2}-6,875X_{2}X_{3}+7,042X_{2}X_{4}-8,458X_{4}^{2}$$
(2)

Table 1

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Factors and their units of	Conditional designation	Phase intervals	Levels					
measurement			lower (–1)	basic (0)	elevated (+1)			
1. The height of the straightener to								
the comb maker installation, mm	the comb maker installation, mm							
	X1	20	100	120	140			
2. Angle of installation relative to								
the direction of movement of the	37	-	2.0	25	10			
leveler, °	X ₂	5	30	35	40			
3. Angle of installation of the								
straightener relative to the seam, °								
_	X3	5	-5	0	5			
4. Movement speed, km/h	X4	1,2	5,2	6,4	7,6			

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- on the traction resistance of the pushbutton equipped with rollers (N): $Y_{3} = 483,479 - 86,100X_{1} + 47,333X_{2} - 34,667X_{3} + 52,500X_{4} + 32,162X_{1}^{2} - 9,125X_{1}X_{2} - 10,625X_{1}X_{3} + 9,042X_{1}X_{4} + 14,163X_{2}^{2} - 9,042X_{2}X_{3} + 10,792X_{2}X_{4} + 21,163X_{3}^{2} + 9,292X_{3}X_{4} + 28,996X_{4}^{2}$ (3)

The analysis of the obtained (1)-(3) regression equations and the graphical correlations built on them (1-3 pictures) showed that all factors had a significant impact on the evaluation criteria.

(1)-(3) regression equations and 1-3as can be seen from the graphical links presented in the figure, the height of the straightener to the pushtooler, that is, with an increase in the factor X_1 , the Y_1 criterion, that is, the height of the pushtooler, is increased, Y_2 and Y_3 criteria, that is, the width of the Pushto-top and the pull resistance of the Furrow-top decreased, the X_2 factor, that is, with an increase in the mounting angle relative to the direction of motion of the straightener, the Y_1 criterion decreased, The Y_2 and Y_3 criteria were increased while the Y_3 and Y_1 and Y_3 criteria were decreased with an increase in the pitch of the X_3 factor, that is, the pitch of the straightener relative to the steep, The Y_2 criterion was increased. X_4 is an increase in the speed of the factor, that is, aggregate movement. It has led to a reduction in the Y_1 criterion, an increase in the Y_2 and Y_3 criteria.



1,2 and 3-when the speed of movement is 5,2, 6,4 and 7,6 km/h respectively 1-picture. U1, U2, and U3 criteria depend on the X1 factor graph of change in terms



1,2 and 3-when the speed of movement is 5,2, 6,4 and 7,6 km/h respectively 2-picture. U1, U2, and U3 criteria depend on the X2 factor graph of change in terms





1,2 and 3-when the speed of movement is 5,2, 6,4 and 7,6 km/h respectively 3-picture. U1, U2, and U3 criteria depend on the X3 factor graph of change in terms

(1) - (3) regression equations the criterion "Y1", that is, the height of the push in the range of 100-120 mm, the criterion "Y2", that is, the width of the furrow peak should be 350±20 mm, And the" Y3 " criterion was removed from the

conditions of having a minimum value and the following values were determined, which ensure the fulfillment of these conditions of factors in the range of operating speeds of 5,2-7,6 km/h (Table 2).

Optimal values of the straightener											
V (X4)		h_{n} (X1)		γ (X ₂)		eta (X3)					
Coded	Naturel, km/h	Coded	Naturel, mm	Coded	Naturel,grad	Coded	Naturel, grad				
-1	5,2	-0,571	108,58	-0,278	33,6	-0,174	-0,9				
0	6,4	-0,157	116,86	0,174	35,9	0,3075	1,5				
1	7,6	0,174	123,48	0,288	36,4	0,3875	1,9				

Table 2**Optimal values of the straightener**

This means that push-ups equipped with rollers provide for planting seeds of vegetable crops at speeds of 5,2-7,6 km/h with low energy consumption of push-ups at the required level, so that the height of the installation of the straightener on the comb maker are 108,58-123,48 mm, the angle of installation relative to the direction of its movement should be $33^{\circ}36'$ - $36^{\circ}24'$, and the angle of installation of the straightener relative to the steep- $0^{\circ}54'-1^{\circ}54'$.

Conclusion

According to the results of the conducted multi-factor experiments, the height of the

installation of rollers on comb makers are 108,58,58-123,48 mm, in order to ensure the formation of the required level of furrow for the sowing of seeds of small seed vegetable crops with low energy consumption at the speeds of 5,2-7,6 km/h, the installation angle should be $33^{\circ}36'-36^{\circ}24'$ and the installation angle relative to the steep- $0^{\circ}54'-1^{\circ}54'$. In these values of the factors, the push height is 113,44-114,23 mm, the width of the top is 332,77-352,94 mm and the pull resistance is 498,09-561,6 N.

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